



**BUREAU
VERITAS**



EN ISO/IEC 17065
S1-355

Bureau Veritas Latvia
17a Dunties street, Riga, LV-1005, Latvia

CERTIFICATE OF CONFORMITY

S1-355-25/008

awarded to

A.L. Stahl OÜ

Tallinna maantee 6a - 4, 20304 Narva, Estonia

for the manufacturing plant

Kulgu 20, 20104 Narva, Estonia

Bureau Veritas Latvia certifies that the above-mentioned Company has been satisfactorily evaluated for its compliance with the standard

ISO 3834-2:2021

“Quality requirements for welding - Fusion welding of metallic materials - Part 2: Comprehensive quality requirements” and Bureau Veritas requirements for welding.

This certificate was first issued on **23/09/2020** and will remain valid until **29/03/2028** as long as neither the standard, the methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the product certification body.

To check the validity date of this certificate, please call +371 67323246.

Annex to certificate on 1 (one) page is integral part of this certificate.

Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting to Bureau Veritas Latvia.

Certificate issued:

Riga, 30/03/2025

Version:

1

Certificate validity:

29/03/2028

Bureau Veritas Latvia Ltd
Member of the board

Iveta Lazdiņa





**BUREAU
VERITAS**



EN ISO/IEC 17065
S1-355

ANNEX TO CERTIFICATE: S1-355-25/008

Date: 30/03/2025

Type of products:	Welded products for Machine Building
Product Standards:	Customer specifications
Parent materials according to ISO/TR 15608:	Up to S355 (group 1.2)
Welding processes according to ISO 4063:	135 (MAG welding with solid wire electrode)
Welding position according to ISO 6947:	PA, PB, PC, PD, PE, PF
Responsible welding coordinator:	Aleksei Lobin, born 20.09.1973 (local qualification)

Documents used by the manufacturer in relation to conformity to EN ISO 3834-5:

Welding personnel:	EN ISO 9606-1
Welding coordination personnel:	EN ISO 14731
Non-destructive testing personnel:	EN ISO 9712
Welding procedure specifications:	EN ISO 15609-1
Qualification of welding procedures:	EN ISO 15614-1
Post weld heat treatment (sub-contracted):	EN ISO 17663
Inspection and testing during welding:	EN ISO 13916
Inspection and testing after welding (sub-contracted):	EN ISO 17635, EN ISO 17636-1, EN ISO 17637, EN ISO 17638, EN ISO 17640
Calibration and validation of measuring, inspection and testing equipment (sub-contracted):	EN ISO 17662

Bureau Veritas Latvia Ltd
Member of the board

Dunties street 17a, Riga, LV-1005, Latvia



Iveta Lazdiņa