



**BUREAU  
VERITAS**



EN ISO/IEC 17065  
S1-355

**Bureau Veritas Latvia**  
17a Dunties street, Riga, LV-1005, Latvia

## CERTIFICATE OF CONFORMITY

**S1-355-22/012**

awarded to

**A.L. Stahl OÜ**

Tallinna maantee 6a - 4, 20304 Narva, Estonia

for the manufacturing plant

Kulgu 20, 20104 Narva, Estonia

Bureau Veritas Latvia certifies that the above-mentioned Company has been satisfactorily evaluated for its compliance with the standard

**ISO 3834-2:2021**

“Quality requirements for welding - Fusion welding of metallic materials - Part 2: Comprehensive quality requirements” and Bureau Veritas requirements for welding.

This certificate was first issued on **23/09/2020** and will remain valid until **29/03/2025** as long as neither the standard, the methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the product certification body.

*To check the validity date of this certificate, please call +371 67323246.*

*Annex to certificate on 1 (one) page is integral part of this certificate.*

*Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting to Bureau Veritas Latvia.*

*Certificate issued:* **Riga, 30/03/2022**

*Version:* **1**

*Certificate validity:* **29/03/2025**

Bureau Veritas Latvia Ltd  
Product certification body manager



Normunds Ozols



**BUREAU  
VERITAS**



EN ISO/IEC 17065  
S1-355

**ANNEX TO CERTIFICATE: S1-355-22/12**

Date: 30/03/2022

Type of products:	<b>Welded products for Machine Building</b>
Product Standards:	Customer specifications
Parent materials according to ISO/TR 15608:	<b>Up to S355 (group 1.2)</b>
Welding processes according to ISO 4063:	<b>135 (MAG welding with solid wire electrode)</b>
Welding position according to ISO 6947:	<b>PA, PB, PC, PD, PE, PF</b>
Responsible welding coordinator:	<b>Aleksei Lobin, born 20.09.1973 (local qualification)</b>

Documents used by the manufacturer in relation to conformity to EN ISO 3834-5:

Welding personnel:	<b>EN ISO 9606-1</b>
Welding coordination personnel:	<b>EN ISO 14731</b>
Non-destructive testing personnel:	<b>EN ISO 9712</b>
Welding procedure specifications:	<b>EN ISO 15609-1</b>
Qualification of welding procedures:	<b>EN ISO 15612</b>
Post weld heat treatment (sub-contracted):	<b>EN ISO 17663</b>
Inspection and testing during welding:	<b>EN ISO 13916</b>
Inspection and testing after welding (sub-contracted):	<b>EN ISO 17635, EN ISO 17636-1, EN ISO 17637, EN ISO 17638, EN ISO 17640</b>
Calibration and validation of measuring, inspection and testing equipment (sub-contracted):	<b>EN ISO 17662</b>

Bureau Veritas Latvia Ltd  
Product certification body manager

Duntes street 17a, Riga, LV-1005, Latvia



Normunds Ozols