



**BUREAU
VERITAS**



EN ISO/IEC 17065
S1-355

Notified body No1697
Bureau Veritas Latvia
17a Dunties street, Riga, LV-1005, Latvia

CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

1697 – CPR – 22/011

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product

welded steel structural elements for buildings

(characteristics are detailed in the attached annex)

placed on the market under the name or trade mark of

A.L. Stahl OÜ

Tallinna maantee 6a - 4, 20304 Narva, Estonia

and produced in the manufacturing plant

Kulgu 20, 20104 Narva, Estonia

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

EN 1090-1:2009+A1:2011 Execution of steel structures and aluminium structures - Part 1: Requirements for conformity assessment of structural components

under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on **30/03/2019** and will remain valid until **29/03/2025** as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

To check the validity date of this certificate, please call +371 67323246.

Annex to certificate on 1 (one) page is integral part of this certificate.

Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting to Bureau Veritas Latvia.

Certificate issued: **Riga, 30/03/2022**

Version: **1**

Certificate validity: **29/03/2025**

Bureau Veritas Latvia Ltd
Product certification body manager



Normunds Ozols



ANNEX TO CERTIFICATE: 1697-CPR-22/011

Date: 30/03/2022

Products:	Welded steel structural elements for buildings
Applicable standard:	EN 1090-2:2018 Execution of steel structures and aluminium structures – Part 2: Technical requirements for steel structures
Execution class:	EXC2 according to EN 1090-2
Method of declaration:	Method 3a according to EN 1090-1 table A.1
Sub-contracted processes:	NDT, coating, mechanical treatment
Processes out of scope:	Thermal cutting, designing
Parent materials according to ISO/TR 15608:	Up to S355 (group 1.2)
Welding processes according to EN ISO 4063:	135 (MAG welding with solid wire electrode)
Welding coordinator:	Aleksei Lobin , born 20/09/1973, local qualification

Bureau Veritas Latvia Ltd
Product certification body manager

Dunties street 17a, Riga, LV-1005, Latvia



Normunds Ozols